

§ 98.163 Calculating GHG emissions.

You must calculate and report the annual CO₂ emissions from each hydrogen production process unit using the procedures specified in either paragraph (a) or (b) of this section.

(a) *Continuous Emissions Monitoring Systems (CEMS).* Calculate and report under this subpart the CO₂ emissions by operating and maintaining CEMS according to the Tier 4 Calculation Methodology specified in § 98.33(a)(4) and all associated requirements for Tier 4 in subpart C of this part (Gen-

eral Stationary Fuel Combustion Sources).

(b) *Fuel and feedstock material balance approach.* Calculate and report CO₂ emissions as the sum of the annual emissions associated with each fuel and feedstock used for hydrogen production by following paragraphs (b)(1) through (b)(3) of this section.

(1) *Gaseous fuel and feedstock.* You must calculate the annual CO₂ emissions from each gaseous fuel and feedstock according to Equation P-1 of this section:

$$CO_2 = \left(\sum_{n=1}^k \frac{44}{12} * Fdstk_n * CC_n * \frac{MW}{MVC} \right) * 0.001 \quad (\text{Eq. P-1})$$

Where:

CO₂ = Annual CO₂ process emissions arising from fuel and feedstock consumption (metric tons/yr).

Fdstk_n = Volume of the gaseous fuel and feedstock used in month n (scf (at standard conditions of 68 °F and atmospheric pressure) of fuel and feedstock).

CC_n = Average carbon content of the gaseous fuel and feedstock, from the results of one or more analyses for month n (kg carbon per kg of fuel and feedstock). If measurements are taken more frequently than monthly, use the arithmetic average of measurement values within the month to calculate a monthly average.

MW_n = Average molecular weight of the gaseous fuel and feedstock from the results of one or more analyses for month n (kg/kg-mole).

MVC = Molar volume conversion factor (849.5 scf per kg-mole at standard conditions).

k = Months in the year.

44/12 = Ratio of molecular weights, CO₂ to carbon. 0.001 = Conversion factor from kg to metric tons.

(2) *Liquid fuel and feedstock.* You must calculate the annual CO₂ emissions from each liquid fuel and feedstock according to Equation P-2 of this section:

$$CO_2 = \left(\sum_{n=1}^k \frac{44}{12} * Fdstk_n * CC_n \right) * 0.001 \quad (\text{Eq. P-2})$$

Where:

CO₂ = Annual CO₂ emissions arising from fuel and feedstock consumption (metric tons/yr).

Fdstk_n = Volume of the liquid fuel and feedstock used in month n (gallons of fuel and feedstock).

CC_n = Average carbon content of the liquid fuel and feedstock, from the results of one or more analyses for month n (kg carbon per gallon of fuel and feedstock).

k = Months in the year.

44/12 = Ratio of molecular weights, CO₂ to carbon.

0.001 = Conversion factor from kg to metric tons.

(3) *Solid fuel and feedstock.* You must calculate the annual CO₂ emissions from each solid fuel and feedstock according to Equation P-3 of this section:

$$CO_2 = \left(\sum_{n=1}^k \frac{44}{12} * Fdstk_n * CC_n \right) * 0.001 \quad (\text{Eq. P-3})$$

Where:

CO_2 = Annual CO_2 emissions from fuel and feedstock consumption in metric tons per month (metric tons/yr).

$Fdstk_n$ = Mass of solid fuel and feedstock used in month n (kg of fuel and feedstock).

CC_n = Average carbon content of the solid fuel and feedstock, from the results of one or more analyses for month n (kg carbon per kg of fuel and feedstock).

k = Months in the year.

$44/12$ = Ratio of molecular weights, CO_2 to carbon.

0.001 = Conversion factor from kg to metric tons.

(c) If GHG emissions from a hydrogen production process unit are vented through the same stack as any combustion unit or process equipment that reports CO_2 emissions using a CEMS that complies with the Tier 4 Calculation Methodology in subpart C of this part (General Stationary Fuel Combustion Sources), then the calculation methodology in paragraph (b) of this section shall not be used to calculate process emissions. The owner or operator shall report under this subpart the combined stack emissions according to the Tier 4 Calculation Methodology in § 98.33(a)(4) and all associated requirements for Tier 4 in subpart C of this part (General Stationary Fuel Combustion Sources).

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§ 98.164 Monitoring and QA/QC requirements.

The GHG emissions data for hydrogen production process units must be quality-assured as specified in paragraphs (a) or (b) of this section, as appropriate for each process unit:

(a) If a CEMS is used to measure GHG emissions, then the facility must comply with the monitoring and QA/QC procedures specified in § 98.34(c).

(b) If a CEMS is not used to measure GHG emissions, then you must:

(1) Calibrate all oil and gas flow meters that are used to measure liquid

and gaseous feedstock volumes (except for gas billing meters) according to the monitoring and QA/QC requirements for the Tier 3 methodology in § 98.34(b)(1). Perform oil tank drop measurements (if used to quantify liquid fuel or feedstock consumption) according to § 98.34(b)(2). Calibrate all solids weighing equipment according to the procedures in § 98.3(i).

(2) Determine the carbon content and the molecular weight annually of standard gaseous hydrocarbon fuels and feedstocks having consistent composition (*e.g.*, natural gas). For other gaseous fuels and feedstocks (*e.g.*, biogas, refinery gas, or process gas), sample and analyze no less frequently than weekly to determine the carbon content and molecular weight of the fuel and feedstock.

(3) Determine the carbon content of fuel oil, naphtha, and other liquid fuels and feedstocks at least monthly, except annually for standard liquid hydrocarbon fuels and feedstocks having consistent composition, or upon delivery for liquid fuels delivered by bulk transport (*e.g.*, by truck or rail).

(4) Determine the carbon content of coal, coke, and other solid fuels and feedstocks at least monthly, except annually for standard solid hydrocarbon fuels and feedstocks having consistent composition, or upon delivery for solid fuels delivered by bulk transport (*e.g.*, by truck or rail).

(5) You must use the following applicable methods to determine the carbon content for all fuels and feedstocks, and molecular weight of gaseous fuels and feedstocks. Alternatively, you may use the results of continuous chromatographic analysis of the fuel and feedstock, provided that the gas chromatograph (GC) is operated, maintained, and calibrated according to the manufacturer's instructions; and the methods used for operation, maintenance, and calibration of the GC are documented in the written monitoring plan for the unit under § 98.3(g)(5).